

## AODD PUMPS

www.fluimac.com





The policy of Fluimac relies also on excellent customer service and a network of efficient, reliable distributors who ensure willingness, quality and technical support. This makes Fluimac a high quality company, grounded in excellence.

























#### AIR OPERATED DOUBLE DIAPHRAGM PUMPS

Flow-rate from 4 lt/min to 1.050 lt/min. Special version Available.



#### **PHOENIX**

Air operated double diaphragm pumps Flow-rate from 4 lt/min to 1.050 lt/min.





#### PHOENIX FOOD

Air operated double diaphragms pumps Flow-rate from 20 lt/min to 1.050 lt/min.





#### SPECIAL PUMPS

Phoenix Atex, Accurate Phoenix, Flap Phoenix, Steel Phoenix, Drum Phoenix, Twin Phoenix, Submersible Phoenix and Power Phoenix.





#### DAMPER

Pneumatic, automatic pulsation dampeners. Applicable to all size of pumps. Available also in ATEX and FOOD version.





#### **LOTUS**

Pure Air operated double diaphragm pumps Flow-rate from 55 lt/min to 110 lt/min





**PIEZO** 

Air operated sampling pumps Flow-rate 8 lt/min





#### **ACCESORIES**

Accessories Air operated double diaphragm pumps





# PUMP OPERATION









#### **Suction Cycle**



Compressed air fills right inner chamber, causing the opposing diaphragm to create suction, lifting the lower valve ball, pulling in fluid at inlet. Simultaneously, the right chamber is in "Discharge" cycle.

#### Discharge Cycle



Compressed air fills left inner chamber, causing upper valve ball to open and discharge fluid. Simultaneously, the right chamber is in "Suction" cycle.

#### INSTALLATION



## Pump installed below head (positive suction)

when it is necessary to empty completely the container



## Self priming pump installed above head (negative suction)

pump initially works with dry column without problem



## Pump installed above drum or tank

with special featuring pump



## Pump installed on hopper for high viscosity liquid

hopper's height helps the pump to treat the fluid. Air pressure has to be high, Suction tube has to be bigger than pump's size



#### Submerged pump

it is necessary to check the chemical compatibility



#### Suspended

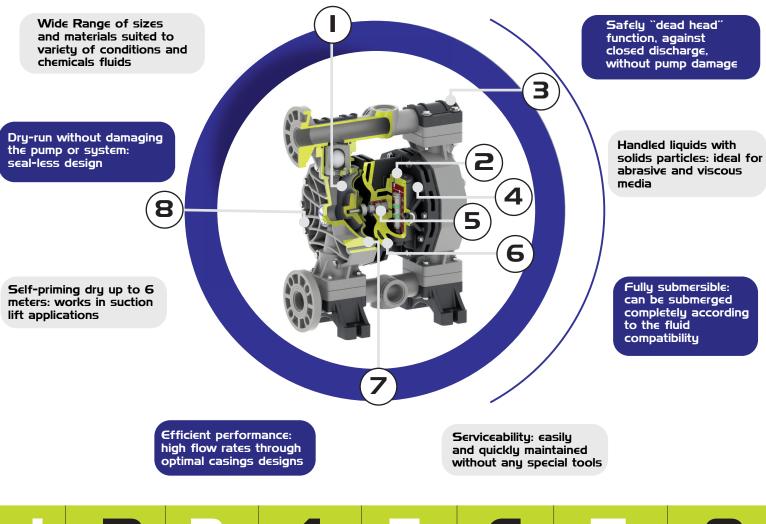
special version with fixing feet also in the upper part, for ceiling fixing



## Pump installed on a mobile unit

with a trolley or cart when pump must be often moved

# TECHNICAL FEATURES



	2	3	4	5	6	7	8
Long-lasting diaphragm construction ensures a consistent performance and a longer operating life.	Efficient air distribution design: low air consumption. Un-balanced pilot spool, precisely controls positioning of the main power spool to eliminate stalling and increase efficiency.	All bolted design for an effective sealing to extended leak-proof service.	Solid polypropylene air chambers and plastic air valve for maximum chemical resistance in highly corrosive environments.	Acetalic shuttle ensures long valve life,auto-lubricated material.	Pneumatic exchanger is easily externally accessible for a quick inspection. Special Air system: lube-free, non-stall, non-freeze.	Special pinch clamping, design to minimize wear and increase life of the diaphragm, and provides a uniform seal to avoid leak.	Special exhaust chamber with double silencer to expand diffusion passages, reduce the icing and assure low noise level.

QUALITY 100% wet tested after final assembly: deadheading, priming and sealing SAFE ATEX certifications in all versions: Conductive plastic pumps available FLEXIBILITY Multiple porting options available along with interface options

# НΤ

### MODEL

### **SIZE**

### **CASING**

#### **DIAPHRAGM**

### BALL

## **PHOENIX**



PHOENIX FOOD



**ACCURATE PHOENIX** 



TWIN PHOENIX



**POWDER PHOENIX** 



PS SUBMERSIBLE **PHOENIX** 



DP **DRUM PHOENIX** 



FP **FLAP PHOENIX** 



4 lt/min 1/4" BSPP

8

7 It/min 1/4" BSPP

20

20 lt/min 3/8" BSPP

35

35 lt/min 1/2" BSPP

55

55 lt/min 1/2" BSPP

60

65 lt/min 1/2" BSPP

90

100 lt/min 3/4"BSPP

120

120 lt/min 1"BSPP

170

170 lt/min 1"BSPP/DN25

252

250 lt/min 1"1/4 BSPP

400

380 lt/min 1"1/2BSPP DN40

700

700 lt/min 2"BSPP DN50

1000

1050 lt/min 3"BSPP DN80



**POLYPROPYLENE** 

Wide chemical compatibility. General purpose.Reinforced with glass-fiber.



PC CONDUCTIVE **POLYPROPYLENE** 

Wide chemical compatibility. General purpose. Groundable.



KC **CONDUCTIVE PVDF** 

Strong chemical resistance to acids. High temperature resistance. Groundable.



0 **ACETAL** 

Wide range of solvent and hydrocarbons resistance. Good level of abrasion resistance. (Just 4, 8 and 10 size).



#### OC CONDUCTIVE **ACETAL**

Wide range of solvent and hydrocarbons. Good level of abrasion resistance. Groundable. (Just 4, 8 and 10 size).



## **ALUMINUM**

Wide range of solvent and hydrocarbons. Good level of abrasion resistance.



SS - AISI 316 Electropolished

High level of corrosion and abrasion resistance.



#### Н **HYTREL**

Good low temperature properties. Good abrasion resistance.



### SANTOPRENE HIGH **RESISTANCE**

Solutions and dilute acids.



## **NBR**

## **NBR**

Good for petroleum-based fluids, water, oils, hydrocarbons and MILD chemicals.



#### D **EPDM**

OK with caustic solutions, dilute acids, ketones and alcohols. Good abrasion resistance.



#### HT **HYTREL + PTFE**

Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance



#### MT SANTOPRENE + PTFE

Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance

#### Ν **NBR**

Good for petroleum-based fluids, water, oils, hydrocarbons and MILD chemicals.



## **EPDM**

OK with caustic solutions, dilute acids, ketones and alcohols. Good abrasion resistance.



#### Т **PTFE**

Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance.



## S

High level of corrosion and abrasion resistance. Good for viscous fluids.



#### BALL SEAT

K

S

SS

**PVDF** 

#### **GASKET**

### CONNECTIONS

### ATEX ZONE CERTIFICATION

#### **PORTS**



## **POLYPROPYLENE**

Wide chemical compatibility. General purpose.

Strong chemical

resistance to acids.

High level of corrosion

and abrasion resistance.

High temperature

resistance.



## VITON

NBR

D

**EPDM** 

Good for

petroleum-based

fluids, water, oils,

hydrocarbons and

MILD chemicals.

Good with caustic

solutions, dilute acids, ketones and alcohols. Good abrasion resistance.

High heat resistance. Good resistance to aggressive chemicals and hydrocarbons.



**BSP THREATED** 

BSP THREADED WITH REINFORCED RING

#### 2

FLANGED

TRI-CLAMP (PHOENIX FOOD)

NPT THREADED

NPT THREADED WITH REINFORCED RING



#### ATEX ZONE 2 From P4 to P120 models

🖾 II 3/3 G Ex h IIC T4 Gc

#### II 3 D Ex h IIIB T135°C Dc X

From P170 to P1000 models

### 

II 3 D Ex h IIIB T135°C Dc X

ATEX ZONE 1 From P4 to P120 models

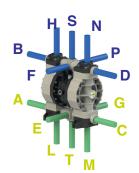
🖾 II 2/2 G Ex h IIC T4 Gb

### II 2 D Ex h IIIB T135°C Db X

From P170 to P1000 models

### €x II 2/2 G Ex h IIB T4 Gb

€ II 2 D Ex h IIIB T135°C Db X



#### Z PΕ

With high molecular weight: High level of abrasion resistance. (Just D and N balls).



#### T PTFE

Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance.



DIN 11851/3 (PHOENIX FOOD )



## ACETAL

Wide range of solvent and hydrocarbons resistance. Good level of abrasion resistance.

#### **SPECIAL FEATURES**

**SP STAINSTEEL PHOENIX** CENTRAL BLOCK IN SS

**SCP STROKE COUNTER PHOENIX** WITH EXTERNAL PNEUMATIC SIGNAL

**PCR** PHOENIX WITH SHORTER STROKES

**PCL PHOENIX WITH LONGER STROKES** 

To select the right FLUIMAC pump for your application, the following factors should be considered to achieve economy of operation, long pump life, and minimal maintenance costs:

- The nature of the medium to be pumped, its viscosity, and the solids content
- Pumping capacity in relation to the desired output
- Suction and pressure conditions

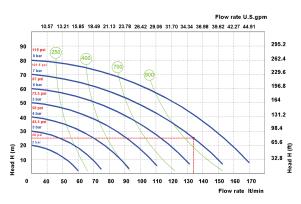
Considering these parameters, an optimal pump size is selected when the intersection of the intended installation "pressure vs. flow rate" is near the middle section of the curves.

#### **USING PERFORMANCE CURVES**

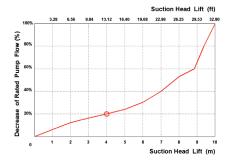
To determine compressed air requirements and proper size for a FLUIMAC AODD pump, two elements of information are required:

- 1 Required Flow Rate
- 2 Total Delivery Head

As an example, consider a P170 pump performance curve, pumping about 135 I/min at 25m. Point A on the performance curve is where the desired Flow Rate and Total Delivery Head points intersect. This point determines compressed air requirements for the particular pump. At performance point A, the pump will require approximately 7 bar air inlet pressure. To arrive at this figure, follow the solid blue curve to the left to read the air pressure rating in BAR. By looking at the nearest green curve, it is determined the pump will require approximately 900 nl/min (Normal Liter per minute) of air consumption

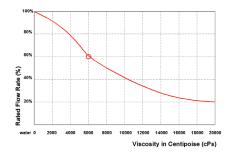


#### **SPECIFIED SUCTION LIFT**



With a suction lift of 4 m, pump rate decreases by approximately 20%. Valid for pumps 3/4" and larger; data varies with pump configuration.

#### **VISCOUS LIQUIDS PERFORMANCE DATA**



During the conveyance of a fluid with a viscosity of 6000cPs, the pump rate decreases to 60% of its rated value (100% = water). Valid for 3/4" pumps & larger.

PUMP TYPE	AODD	CENTRIFUGAL	LOBE	GEAR	SCREW	PERISTALIC	PISTON
			4		Weller.		
Variable Flow & Head Control	<b>✓</b>	<b>~</b>	<b>~</b>	<b>✓</b>	!	<b>✓</b>	<b>✓</b>
Deadhead Safely	<b>✓</b>	✓	!	!	!	!	!
Dry-Running	<b>✓</b>	x	X	X	X	<b>✓</b>	x
Dry Self-Priming	<b>✓</b>	x	x	<b>✓</b>	X	<b>✓</b>	!
No Mechanical Alignment	<b>✓</b>	x	х	х	Х	х	х
No Electrical Installation	<b>✓</b>	х	х	х	х	х	x
Portability	<b>✓</b>	<b>✓</b>	!	!	!	<b>✓</b>	!
Submersible	<b>✓</b>	!	х	х	х	х	!
Sealless	<b>✓</b>	!	!	!	!	<b>✓</b>	!
Cavitation Tolerance	<b>~</b>	x	!	!	<b>~</b>	<	!
Low Shear & Degradation	<b>✓</b>	x	$\checkmark$	<b>✓</b>	!	<	!





PP



**PVDF+CF** 



**POMc** 

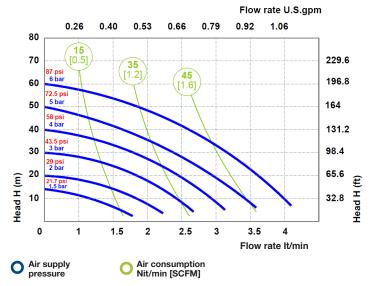
#### **TECHNICAL DATA**

Fluid connections	1/4" BSPP
Air connection	1/8" BSPP
Max. Flow rate	4 It/min
Max air pressure	6 bar
Max delivery head	60 mt
Max Suction Lift Dry	3 mt
Max Suction Lift Wet	9,8 mt
Max Solid passing	2 mm
Noise level:	62 dB
Max Viscosity:	5000 cps
Displacement per Stroke:	18 CC ~

⑤ II 3/3 G Ex h IIC T4 Gc
 ⑥ II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

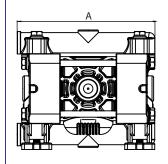
#### **PERFORMANCE**

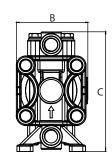


The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

#### **DIMENSIONS**

	Α	В	С	Net Weight	Temp	erature
PP	129 mm	67 mm	112 mm	0,84 kg	- 4 °C	+ 65 °C
PVDF	129 mm	67 mm	112 mm	0,84 kg	- 20 °C	+ 95 °C
POMc	129 mm	67 mm	112 mm	0,84 kg	- 5 °C	+ 80 °C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0004	<b>P</b> = PP <b>KC</b> = PVDF+CF <b>O</b> = POMc	NT = NBR+PTFE	<b>T =</b> PTFE <b>S =</b> SS	<b>P</b> = PP <b>K</b> = PVDF <b>O</b> = POMc		1 = BSP A = BSP WITH RING 5 = NPT E = NPT WITH RING	- = zone 2	AB = STANDARD



PP



**PVDF+CF** 



**POMc** 

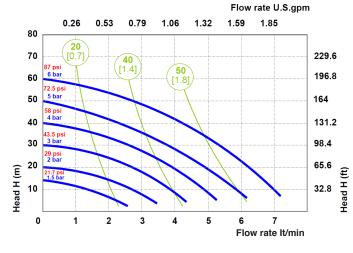
#### **TECHNICAL DATA**

Fluid connections	1/4" BSPP
Air connection	1/8" BSPP
Max. Flow rate	7 It/min
Max air pressure	6 bar
Max delivery head	60 mt
Max Suction Lift Dry	3 mt
Max Suction Lift Wet	9,8 mt
Max Solid passing	2 mm
Noise level:	62 dB
Max Viscosity:	5000 cps
Displacement per Stroke:	18 CC ~

II 3/3 G Ex h IIC T4 Gc
 II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

#### **PERFORMANCE**



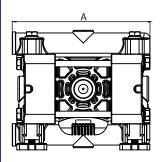
Air supply pressure

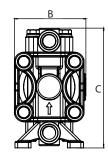
Air consumption Nit/min [SCFM]

The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

#### **DIMENSIONS**

	Α	В	С	Net Weight	Temp	erature
PP	129 mm	67 mm	112 mm	0,84 kg	- 4 °C	+ 65 °C
PVDF	129 mm	67 mm	112 mm	0,84 kg	- 20 °C	+ 95 °C
POMc	129 mm	67 mm	112 mm	0,84 kg	- 5 °C	+ 80 °C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0008	<b>P</b> = PP <b>KC</b> = PVDF+CF <b>O</b> = POMc	NT = NBR+PTFE	T = PTFE S = SS	<b>P</b> = PP <b>K</b> = PVDF <b>O</b> = POMc		1 = BSP A = BSP WITH RING 5 = NPT E = NPT WITH RING	- = zone 2	AB = STANDARD



PP



**PVDF+CF** 



**POMc** 



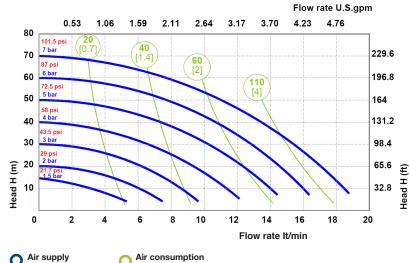
#### **TECHNICAL DATA**

Fluid connections	3/8" BSPP
Air connection	1/4" BSPP
Max. Flow rate	20 lt/min
Max air pressure	7 bar
Max delivery head	70 m
Max Suction Lift Dry	5 m
Max Suction Lift Wet	9,8 m
Max Solid passing	2,5 mm
Noise level:	65 dB
Max Viscosity:	10.000 cps
Displacement per Stroke:	30 CC ~

⑤ II 3/3 G Ex h IIC T4 Gc
 ⑥ II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

#### **PERFORMANCE**



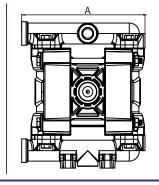
O Air supply pressure

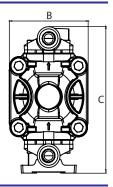
Air consumption Nit/min [SCFM]

The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

#### **DIMENSIONS**

		В		Net Weight		
PP	147 mm	93 mm	170 mm	1,3 kg	- 4 °C	+ 65 °C
PVDF	147 mm	93 mm	170 mm	1,6 kg	- 20 °C	+ 95 °C
POMc	147 mm	93 mm	170 mm	1,5 kg	- 5 °C	+ 80 °C
SS	148 mm	85 mm	152 mm	1,3 kg 1,6 kg 1,5 kg 2,3 kg	- 20 °C	+ 95 °C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0020	<b>P</b> = PP <b>KC</b> = PVDF+CF <b>O</b> = POMc <b>S</b> = SS		T = PTFE S = SS	<b>P</b> = PP <b>K</b> = PVDF <b>O</b> = POMc <b>S</b> = SS	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP A = BSP WITH RING 5 = NPT E = NPT WITH RING	- = zone 2	AB = STANDARD



P



**PVDF+CF** 



**ALU** 



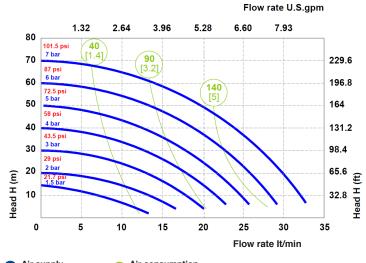
#### **TECHNICAL DATA**

1/2" BSPP
1/4" BSPP
35 It/min
7 bar
70 m
5 m
9,8 m
3 mm
65 dB
15.000 cps
65 CC ~

II 3/3 G Ex h IIC T4 Gc
 II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

#### **PERFORMANCE**



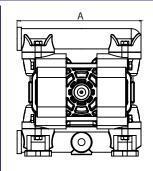
Air supply pressure

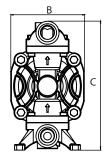
Air consumption Nit/min [SCFM]

The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

#### **DIMENSIONS**

		В		Net Weight		
PP	177 mm	105 mm	186 mm	1,8 kg	- 4 °C	+ 65 °C
PVDF	177 mm	105 mm	186 mm	2,3 kg	- 20 °C	+ 95 °C
ALU	183 mm	110 mm	189 mm	2,8 kg	- 20 °C	+ 95 °C
SS	181 mm	106 mm	192 mm	1,8 kg 2,3 kg 2,8 kg 3,8 kg	- 20 °C	+ 95 °C





COIVII	03111011							
MODE	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0035		HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL W = SANTOPRENE H.R.	S = SS D = EPDM	K = PVDF O = POMc	N = NBR	A = BSP WITH RING	- = zone 2	AB = STANDARD



PP



**PVDF+CF** 



**ALU** 



**SS** 

Fluid connections	1/2" BSPP
Air connection	1/4" BSPP
Max. Flow rate	55 lt/min
Max air pressure	8 bar
Max delivery head	80 m
Max Suction Lift Dry	5 m
Max Suction Lift Wet	9,8 m
Max Solid passing	3,5 mm
Noise level:	70 dB
Max Viscosity:	15.000 cps
Displacement per Stroke:	140 CC ~

⑤ II 3/3 G Ex h IIC T4 Gc
 ⑥ II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

#### **PERFORMANCE**



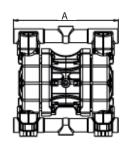
O Air supply pressure

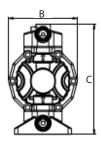
Air consumption Nit/min [SCFM]

The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

#### **DIMENSIONS**

	Α	В	С	Net Weight		
PP	238 mm	156 mm	249 mm	-,- 3	- 4 °C	+ 65 °C
PVDF	238 mm	156 mm	249 mm	4,8 kg	- 20 °C	+ 95 °C
ALU	234 mm	156 mm	245 mm	3,8 kg	- 20 °C	+ 95 °C
SS	234 mm	156 mm	269 mm	6,8 kg	- 20 °C	+ 95 °C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0055	P = PP KC = PVDF+CF S = SS A = ALU		T = PTFE S = SS D = EPDM N = NBR	K = PVDF	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP A = BSP WITH RING 5 = NPT E = NPT WITH RING	- = zone 2	AB = STANDARD



PP



**PVDF+CF** 

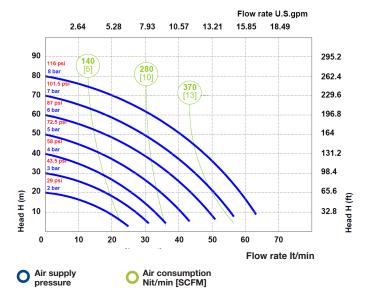




#### **TECHNICAL DATA**

Fluid connections	1/2" BSPP
Air connection	1/4" BSPP
Max. Flow rate	65 It/min
Max air pressure	8 bar
Max delivery head	80 m
Max Suction Lift Dry	5 m
Max Suction Lift Wet	9,8 m
Max Solid passing	3,5 mm
Noise level:	72 dB
Max Viscosity:	20.000 cps
Displacement per Stroke:    II 3/3 G Ex h IIC T4 Gc   II 3 D Ex h IIIB T135°C Dc X	140 CC ~

### PERFORMANCE



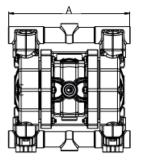
The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

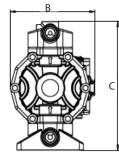
#### **DIMENSIONS**

Displacement per stroke may vary based on suction

condition, discharge head, air pressure and fluid type.

	Α	В	С	Net Weight		
PP	238 mm	165 mm	249 mm	4,3 kg 5,3 kg 4,3 kg 7,3 kg	- 4 °C	+ 65 °C
PVDF	238 mm	165 mm	249 mm	5,3 kg	- 20 °C	+ 95 °C
ALU	234 mm	165 mm	245 mm	4,3 kg	- 20 °C	+ 95 °C
SS	234 mm	165 mm	269 mm	7,3 kg	- 20 °C	+ 95 °C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0060	P = PP KC = PVDF+CF S = SS A = ALU	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL W = SANTOPRENE H.R. D = EPDM N = NBR	<b>D</b> = EPDM	K = PVDF	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP A = BSP WITH RING 2 = FLANGED 5 = NPT E = NPT WITH RING	-= zone 2	AB = STANDARD



PP



**PVDF+CF** 



**ALU** 

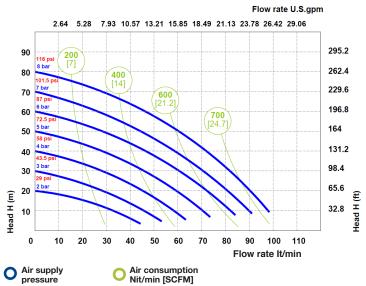


Fluid connections	3/4" BSPP
Air connection	3/8" BSPP
Max. Flow rate	100 lt/mm
Max air pressure	8 bar
Max delivery head	80 m
Max Suction Lift Dry	5 m
Max Suction Lift Wet	9,8 m
Max Solid passing	4 mm
Noise level:	72 dB
Max Viscosity:	25.000 cps
Displacement per Stroke:	200 CC ~

II 3/3 G Ex h IIC T4 Gc
 II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

#### **PERFORMANCE**

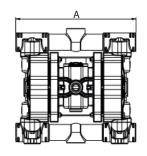


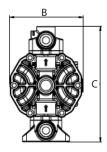
Air consumption Nit/min [SCFM]

The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

#### **DIMENSIONS**

				Net Weight		
PP	293 mm	179 mm	267 mm	5,1 kg	- 4 °C	+ 65 °C
PVDF	293 mm	179 mm	267 mm	6,6 kg	- 20 °C	+ 95 °C
ALU	293 mm	178 mm	290 mm	5,6 kg	- 20 °C	+ 95 °C
SS	280 mm	178 mm	291 mm	5,1 kg 6,6 kg 5,6 kg 7,6 kg	- 20 °C	+ 95 °C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0090	P = PP KC = PVDF+CF S = SS A = ALU	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL W = SANTOPRENE H.R. D = EPDM N = NBR	<b>D</b> = EPDM	K = PVDF	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP A = BSP WITH RING 2 = FLANGED 5 = NPT E = NPT WITH RING	- = zone 2	AB = STANDARD



PP



**PVDF+CF** 







**SS** 

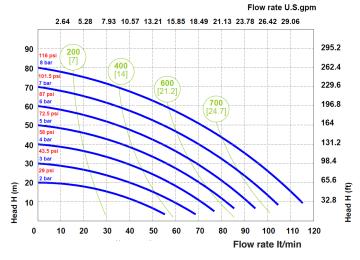
#### **TECHNICAL DATA**

Fluid connections	1" BSPP
Air connection	3/8" BSPP
Max. Flow rate	120 lt/mm
Max air pressure	8 bar
Max delivery head	80 m
Max Suction Lift Dry	5 m
Max Suction Lift Wet	9,8 m
Max Solid passing	4 mm
Noise level:	72 dB
Max Viscosity:	25.000 cps
Displacement per Stroke:	200 CC ~

₩ II 3/3 G Ex h IIC T4 Gc
 II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

#### **PERFORMANCE**



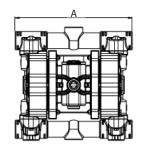
Air supply pressure

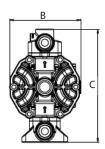
O Air consumption Nit/min [SCFM]

The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

#### **DIMENSIONS**

	A	В	С	Net Weight	Temp	erature
PP	293 mm	179 mm	280 mm	5,6 kg	- 4 °C	+ 65 °C
PVDF	293 mm	179 mm	280 mm	7,6 kg 5,6 kg 9,6 kg	- 20 °C	+ 95 °C
ALU	293 mm	178 mm	301 mm	5,6 kg	- 20 °C	+ 95 °C
SS	280 mm	178 mm	291 mm	9,6 kg	- 20 °C	+ 95 °C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0120	P = PP KC = PVDF+CF S = SS A = ALU		<b>D</b> = EPDM	K = PVDF	N = NBR	1 = BSP A = BSP WITH RING 2 = FLANGED 5 = NPT E = NPT WITH RING	- = zone 2	AB = STANDARD



PP



**PVDF+CF** 



**ALU (P 160)** 



**SS** 

#### **TECHNICAL DATA**

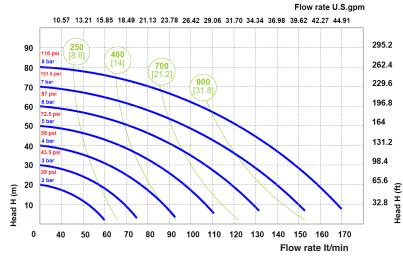
Fluid connections 1" BSPP-DN25 Air connection 1/2" BSPP Max. Flow rate 170 lt/mm Max air pressure 8 bar Max delivery head 80 m Max Suction Lift Dry 5 m Max Suction Lift Wet 9,8 m Max Solid passing 7,5 mm Noise level: 75 dB Max Viscosity: 35.000 cps

Displacement per Stroke:

€ II 3/3 G Ex h IIB T4 Gc E II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

#### **PERFORMANCE**



Air supply pressure

O Air consumption Nit/min [SCFM]

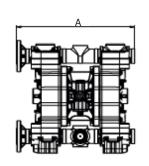
The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

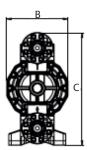
#### **DIMENSIONS**

				Net Weight		
PP	430 mm	222 mm	414 mm	14,2 kg	- 4 °C	+ 65 °C
PVDF	430 mm	222 mm	414 mm	16,2 kg	- 20 °C	+ 95 °C
ALU	370 mm	222 mm	364 mm	13,2 kg	- 20 °C	+ 95 °C
SS	357 mm	222 mm	371 mm	14,2 kg 16,2 kg 13,2 kg 17,2 kg	- 20 °C	+ 95 °C

N = NBR

700 CC ~





_									
ı	MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P		<b>P</b> = PP <b>KC</b> = PVDF+CF <b>S</b> = SS <b>A</b> = ALU	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL W = SANTOPRENE H.R. D = EPDM	S = SS D = EPDM	K = PVDF S = SS	<b>D</b> = EPDM <b>V</b> = VITON <b>N</b> = NBR <b>T</b> = PTFE	1 = BSP 2 = FLANGED 5 = NPT	- = zone 2	AB = STANDARD



PP



**PVDF+CF** 



**ALU (P 250)** 



**SS** 

#### **TECHNICAL DATA**

Fluid connections	1"1/4" BSPP
Air connection	1/2" BSPP
Max. Flow rate	250 lt/min
Max air pressure	8 bar
Max delivery head	80 m
Max Suction Lift Dry	5 m
Max Suction Lift Wet	9,8 m
Max Solid passing	7,5 mm
Noise level:	75 dB
Max Viscosity:	35.000 cps
Displacement per Stroke:	700 CC ~

(a) II 3/3 G Ex h IIB T4 Gc (b) II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

#### **PERFORMANCE**



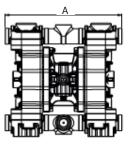
O Air supply pressure

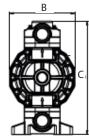
Air consumption Nit/min [SCFM]

The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

#### **DIMENSIONS**

	Α	В	С	Net Weight	Temp	erature
PP	396 mm	222 mm	388 mm	14,2 kg	- 4 °C	+ 65 °C
		222 mm		16,2 kg 13,2 kg 17,2 kg	- 20 °C	+ 95 °C
ALU	370 mm	222 mm	365 mm	13,2 kg	- 20 °C	+ 95 °C
SS	357 mm	222 mm	371 mm	17,2 kg	- 20 °C	+ 95 °C





MOD	EL CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0252 P0250 (ONLY A		HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL W = SANTOPRENE H.R. D = EPDM N = NBR	<b>D</b> = EPDM	K = PVDF S = SS	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP A = BSP WITH RING 2 = FLANGED 5 = NPT E = NPT WITH RING	-= zone 2	AB = STANDARD





**PVDF+CF** 





#### **TECHNICAL DATA**

Fluid connections 1"1/2 BSPP-DN 40

Air connection 1/2" BSPP

Max. Flow rate 380 It/min

Max air pressure 8 bar

Max delivery head 80 m

Max Suction Lift Dry 5 m

Max Suction Lift Wet 9,8 m

Max Solid passing 8 mm

Noise level: 78 dB

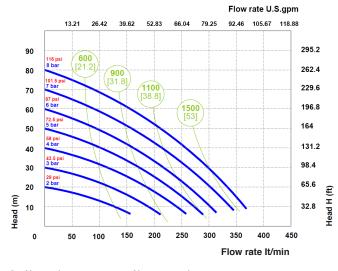
Max Viscosity: 40.000 cps

Displacement per Stroke: 1200 CC ~

€ II 3/3 G Ex h IIB T4 Gc E II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

#### **PERFORMANCE**



O Air supply pressure

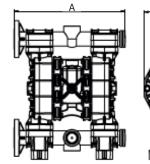
Air consumption Nit/min [SCFM]

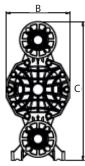
The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

#### **DIMENSIONS**

	Α	В	С	Net Weight	Temp	erature
PP	454 mm	260 mm	564 mm	18,2 kg	- 4 °C	+ 65 °C
		260 mm		22,2 kg 22,2 kg 25,3 kg	- 20 °C	+ 95 °C
ALU	444 mm	260 mm	563 mm	22,2 kg	- 20 °C	+ 95 °C
SS	361 mm	260 mm	502 mm	25,3 kg	- 20 °C	+ 95 °C

N = NBR





COIVII	03111014							
MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0400	P = PP KC = PVDF+CF S = SS A = ALU	MT = SANTOPRENE+PTFE H = HYTREL	<b>D</b> = EPDM	K = PVDF	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP 2 = FLANGED 5 = NPT	-= zone 2	AB = STANDARD EF = STANDARD SS



PP



**PVDF+CF** 



**ALU** 



**SS** 

#### **TECHNICAL DATA**

Fluid connections 2" BSPP-DN 50

Air connection 3/4" BSPP
Max. Flow rate 700 lt/min

Max air pressure 8 bar

Max delivery head 80 m

Max Suction Lift Dry 5 m

Max Suction Lift Wet 9,8 m

Max Solid passing 8,5 mm

Noise level: 78 dB

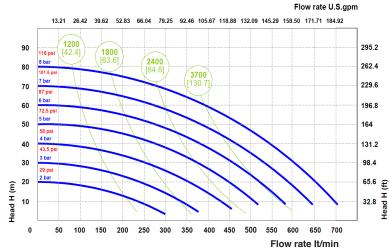
Max Viscosity: **50.000 cps** 

Displacement per Stroke: 3050 CC ~

€ II 3/3 G Ex h IIB T4 Gc E II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

#### **PERFORMANCE**



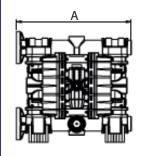
Air supply pressure

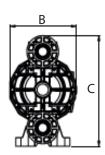
O Air consumption Nit/min [SCFM]

The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

#### **DIMENSIONS**

	Α	В	С	Net Weight	Temp	erature
PP	595 mm	345 mm	570 mm	30,6 kg	- 4 °C	+ 65 °C
PVDF	595 mm	345 mm	570 mm	41,6 kg 37,6 kg 51 kg	- 20 °C	+ 95 °C
ALU	595 mm	340 mm	567 mm	37,6 kg	- 20 °C	+ 95 °C
SS	487 mm	340 mm	599 mm	51 kg	- 20 °C	+ 95 °C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0700	P = PP KC = PVDF+CF S = SS A = ALU	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL W = SANTOPRENE H.R. D = EPDM N = NBR	T = PTFE S = SS D = EPDM N = NBR	K = PVDF	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP 2 = FLANGED 5 = NPT	-= zone 2	AB = STANDARD EF = STANDARD SS





**PVDF+CF** 





**SS** 

#### **TECHNICAL DATA**

Fluid connections 3" BSPP-DN 80

Air connection 3/4" BSPP

Max. Flow rate 1050 lt/min

Max air pressure 8 bar

Max delivery head 80 m

Max Suction Lift Dry 5 m

Max Suction Lift Wet 9,8 m

Max Solid passing 12 mm

Noise level: 82 dB

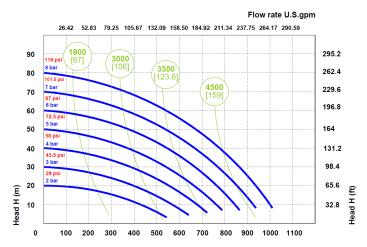
Max Viscosity: 55.000 cps

Displacement per Stroke: 9750 CC ~

€ II 3/3 G Ex h IIB T4 Gc E II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

#### **PERFORMANCE**



Flow rate It/min

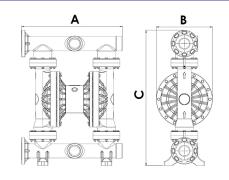
Air supply pressure

Air consumption Nit/min [SCFM]

The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

#### **DIMENSIONS**

	Α	В	С	Net Weight	Temp	erature
PP	780 mm	417 mm	1024 mm	62 kg	- 4 °C	+ 65 °C
			1024 mm		- 20 °C	+ 95 °C
ALU	710 mm	417 mm	940 mm	84 kg	- 20 °C	+ 95 °C
SS	672 mm	417 mm	946,5 mm	122 kg	- 20 °C	+ 95 °C



MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P1000	P = PP KC = PVDF+CF S = SS A = ALU	MT = SANTOPRENE+PTFE H = HYTREL	<b>D</b> = EPDM	K = PVDF	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP 2 = FLANGED 5 = NPT	- = zone 2	AB = STANDARD



#### PERFORMANCE

## **PF 20**



**SS ELECTRO-POLISHED** 



Fluid connections 3/4" TRI-CLAMP DN 3/4" BS 4825

7 bar

6 mm Air connection

20 lt/min Max. Flow rate

Max air pressure 70 m Max delivery head

5 m Max Suction Lift Dry

9,8 m Max Suction Lift Wet

2,5 mm Max Solid passing

Noise level: 65 dB

10.000 cps Max Viscosity:

Displacement per Stroke: 30 CC ~

( II 3/3 G Ex h IIC T4 Gc

II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

[	Flow rate U.S.gpi	n.
70 60 50 40 30 (u) H peagl	1913 20 20 40 60 60 60 60 60 60 60 60 60 60 60 60 60	229.6 196.8 164 131.2 98.4 65.6 (£) 32.8 pg
The curve free delive construct	pply pressure Air consumption Nit/min [SCFM] as and performance values refer to pumps with submerged sery outlet, with water at 20°C. These data may vary according ion materials and hydraulic conditions.  Net Weight  7 Cmperatu  2 3 kg  - 20 °C +95	g to the

Net Weight	Temperature
2 3 ka	- 20 °C +95 °C

2,3 kg	- 20 °C +95 °C

MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
PF0020	<b>S =</b> SS POLISHED	HT = HYTREL+PTFE	<b>T =</b> PTFE <b>S =</b> SS	S = SS	T = PTFE	3 = TRI-CLAMP 1 = BSP 6 = DIN	- = zone 2 <b>X</b> = zone 1	AB = STANDARD

## PHOENIX FOOD 35

#### **TECHNICAL DATA**

#### **PERFORMANCE**

## **PF 35**



**SS ELECTRO-POLISHED** 



Fluid connections 1" TRI-CLAMP DN 1" BS 4825

Air connection 6 mm

Max. Flow rate 35 lt/min

Max air pressure 7 bar Max delivery head 70 m Max Suction Lift Dry 5 m

Max Suction Lift Wet 9,8 m

Max Solid passing 3 mm

Max Viscosity: 15.000 cps

Displacement per Stroke: 65 CC ~

II 3/3 G Ex h IIC T4 Gc

Noise level:

II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

265	106  Box ate U.S.gpm
80 101.5 pas 40 100 100 100 100 100 100 100 100 100	28 6.60 7.93  229.6  196.8  164  131.2  98.4  65.6  32.8
	hese data may vary according to the
Net Weight 3,8 kg	Temperature - 20 °C +95 °C

MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS	
PF0035	<b>S</b> = SS POLISHED	<b>HT =</b> HYTREL+PTFE	<b>T =</b> PTFE <b>S =</b> SS	S = SS	T = PTFE	3 = TRI-CLAMP 1 = BSP 6 = DIN	- = zone 2 <b>X</b> = zone 1	AB = STANDARD	

65 dB

#### PERFORMANCE

## **PF 60**



SS ELECTRO-POLISHED



PF0060

Fluid connections 1" TRI-CLAMP DN 1" BS 4825

Air connection 1/4" BSP

Max. Flow rate 65 lt/min

Max air pressure 8 bar

Max delivery head 80 m

Max Suction Lift Dry 5 m

Max Suction Lift Wet 9,8 m

Max Solid passing 3,5 mm

Noise level: 72 dB

Max Viscosity: 20.000 cps

Displacement per Stroke: 140 CC ~

🐼 II 3/3 G Ex h IIC T4 Gc

II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

246	165  Flow rate U.5.gpm 11 15.85 18.49
90 1114 10	295.2 262.4 229.6 196.8 164 131.2 98.4 65.6 25 32.8 2 27 29 190vrate l/min
Air supply pressure The curves and performance values refe free delivery outlet, with water at 20°C. T construction materials and hydraulic cor  Net Weight  7,3 kg	hese data may vary according to the

CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
<b>S</b> = SS POLISHED	HT = HYTREL+PTFE	T = PTFE S = SS	S = SS	T = PTFE	3 = TRI-CLAMP 1 = BSP 6 = DIN	- = zone 2 <b>X</b> = zone 1	AB = STANDARD

### PHOENIX FOOD I20

#### **TECHNICAL DATA**

#### **PERFORMANCE**

## PF 120



SS ELECTRO-POLISHED

Fluid connections 1" TRI-CLAMP
DN 25 ISO 2852

Air connection 3/8" BSP

Max. Flow rate 120 lt/min

Max air pressure 8 bar

Max delivery head **80 m**Max Suction Lift Dry **5 m** 

Max Suction Lift Dry 5 m

Max Suction Lift Wet 9,8 m

Max Solid passing 4 mm

Noise level: **72 dB** 

Max Viscosity: 25.000 cps

Displacement per Stroke: 200 CC ~

😥 II 3/3 G Ex h IIC T4 Gc

II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

259	Flow rate U.S.gpm 18.69 21.13 23.78 26.42 29.66
99   10   10   20   39   49   50   60	295.2 262.4 229.6 196.8 164 131.2 98.4 65.6 E 32.8 E 70 80 90 100 110 120
e curves and performance values refe e delivery outlet, with water at 20°C. I nstruction materials and hydraulic cor Net Weight	Temperature
9,6 kg	- 20 °C +95 °C

MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
PF0120	S = SS POLISHED	HT = HYTREL+PTFE	T = PTFE S = SS	<b>S</b> = SS	T = PTFE	3 = TRI-CLAMP 1 = BSP 6 = DIN	- = zone 2 <b>X</b> = zone 1	AB = STANDARD

#### PERFORMANCE

## **PF I70**



SS ELECTRO-POLISHED



Fluid connections 1"1/2 TRI-CLAMP

DN 1" 1/2 BS 4825

Air connection 1/2" BSP

Max. Flow rate 170 lt/min

Max air pressure 8 bar
Max delivery head 80 m

Max Suction Lift Dry 5 m

Max Suction Lift Wet 9,8 m

Max Solid passing 7,5 mm

Noise level: **75 dB** 

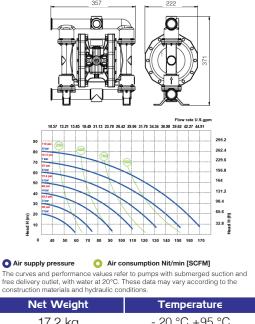
Max Viscosity: **35.000 cps** 

Displacement per Stroke: 700 CC ~

( II 3/3 G Ex h IIB T4 Gc

II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.



17,2 kg	- 20 0 +93 0

MOD	EL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
PF01	70	S = SS POLISHED	<b>HT =</b> HYTREL+PTFE	T = PTFE S = SS	S = SS	T = PTFE	3 = TRI-CLAMP 1 = BSP 6 = DIN	- = zone 2 <b>X</b> = zone 1	AB = STANDARD

## PHOENIX FOOD 400

#### **TECHNICAL DATA**

## PERFORMANCE

**PF 400** 

SS ELECTRO-POLISHED

Fluid connections

2" TRI-CLAMP
DN 40 ISO 2852

Air connection

1/2" BSP

Max. Flow rate

380 It/min

Max air pressure

8 bar

Max Suction Lift Dry

Max Suction Lift Wet

9.8 m

Max Suction Lift Wet 9,8 m
Max Solid passing 8 mm

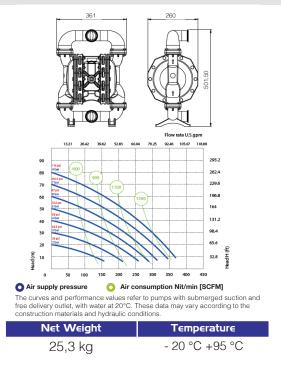
Noise level: **78 dB** 

Max Viscosity: 40.000 cps

Displacement per Stroke: 1200 CC ~

😥 II 3/3 G Ex h IIB T4 Gc

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.



MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
PF0400	S = SS POLISHED	HT = HYTREL+PTFE	T = PTFE S = SS	S = SS	T = PTFE	3 = TRI-CLAMP 1 = BSP 6 = DIN	- = zone 2 <b>X</b> = zone 1	<b>EF =</b> STANDARD

## **PF 700**



**SS ELECTRO-POLISHED** 

2"1/2 TRI-CLAMP Fluid connections **DN 50 ISO 2852** 

5 m

Air connection 3/4" BSP

Max. Flow rate 700 lt/min

Max air pressure 8 bar Max delivery head 80 m Max Suction Lift Dry

Max Suction Lift Wet 9,8 m

Max Solid passing 8,5 mm

Noise level: 78 dB

Max Viscosity: 50.000 cps

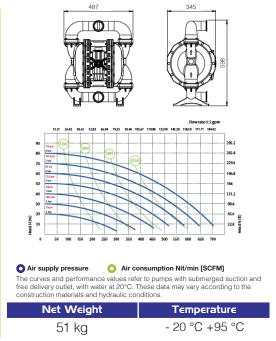
Displacement per Stroke: 3050 CC ~

( II 3/3 G Ex h IIB T4 Gc

Fluid connections

II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.



MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
PF0700	<b>S</b> = SS POLISHED	<b>HT =</b> HYTREL+PTFE	<b>T =</b> PTFE <b>S =</b> SS	S = SS	T = PTFE	3 = TRI-CLAMP 1 = BSP 6 = DIN	- = zone 2 <b>X</b> = zone 1	EF = STANDARD

3" TRI-CLAMP

## PHOENIX FOOD 1000

### **TECHNICAL DATA**

### PERFORMANCE

# **PF 1000**



SS ELECTRO-POLISHED

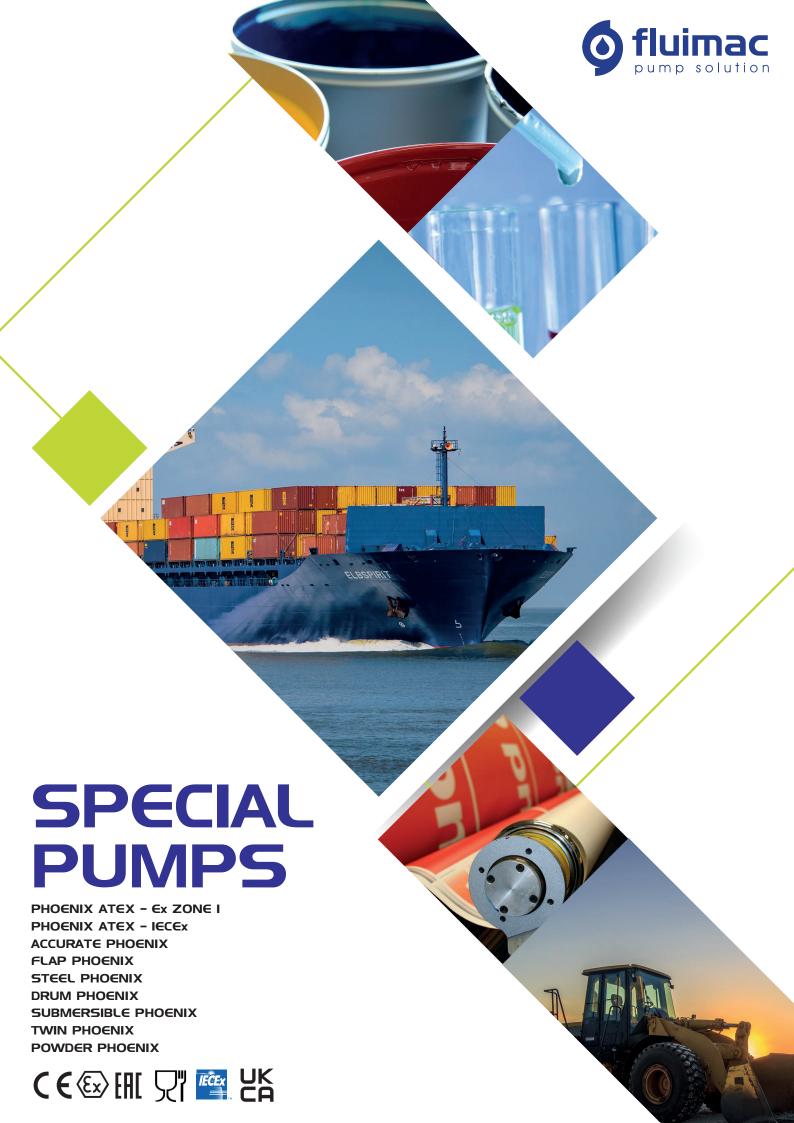


**DN 80 ISO 2852** Air connection 3/4" BSP 1050 lt/min Max. Flow rate Max air pressure 8 bar Max delivery head 80 m Max Suction Lift Dry 5 m 9,8 m Max Suction Lift Wet Max Solid passing 12 mm Noise level: 82 dB Max Viscosity: 55.000 cps Displacement per Stroke: 9750 CC ~ II 3/3 G Ex h IIB T4 Gc II 3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

229.6 196.8 131.2 98.4 Air consumption Nit/min [SCFM] The curves and performance values refer to pumps with submerged suction and free delivery outlet, with water at 20°C. These data may vary according to the construction materials and hydraulic conditions. Net Weight Temperature 122 kg - 20 °C +95 °C

MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
PF1000	S = SS POLISHED	HT = HYTREL+PTFE	T = PTFE S = SS	S = SS	T = PTFE	3 = TRI-CLAMP 1 = TRI-CLAMP 6 = DIN	- = zone 2 <b>X</b> = zone 1	AB = STANDARD



#### **PUMPS**

#### MAINS APPLICATIONS

**ALL RANGE** 

- Petrol-Chemical Industry
- Flexographic industry
- Food industry

 Painting industry Automotive industry

## ATEX MARKING (Ex

For the product design and conformity evaluation we used following documents:

- 2014/34/EU: ATEX Directive, on the approximation of European Member States laws concerning protection equipment and systems to be used in potentially explosive environments.
- UNI CEI EN ISO 80079-36:2016 Explosive atmospheres Part 36: Non-electrical equipment for explosive atmospheres Basic method and requirements
- UNI CEI EN ISO 80079-37:2016 Explosive atmospheres Part 37: Non-electrical equipment for explosive atmospheres nonelectrical type of protection constructional safety "c", control of ignition sources "b", liquid immersion "k".

To follow the ATEX marking referred to the equipment for explosive GAS atmosphere:

- 🖘 II 2/2 G Ex h IIC T4 Gb (P01-P03-P07-P18-P30-P50-P55-P60-P65-P90-P100-P101- P120)
- (E) II 2/2 G Ex h IIB T4 Gb (P160-P170-P171-P250-P252-P400-P700-P1000)

To follow the ATEX marking referred to the equipment for explosive DUST atmosphere:



#### (EX) II 2 D Ex h IIIB T 135°C Db X (all models)

⟨€x⟩		Safety symbol				
Ш	Equip	ment group for su	rface			
2/2 G	Category 2 equipment that can be installed in the presence of an explosive atmosphere consisting of zone 1 gas, even indoors.	2 D	Category 2 equipment that can be installed in the presence of an explosive atmosphere consisting of zone 1 gas, even indoors.			
Ex	Symbol to identify it as approved under the IECEx scheme					
h	Type of protection a	according to ISO II	EC 80079-36:2016			
IIB o IIC	Product suitable for installation in the presence of Group IIB or IIC gas (depending on the model)	IIIB	Product suitable for installation in presence of Group IIIB dusts (excluding conductive dusts)			
T4	Temperature class	T135°C	Maximum surface temperature			
Gb	EPL Gb protection level in accordance with EN 60079-0: 12 and EN 80079-36: 16 Standards.	Db	EPL Gb protection level in accordance with EN 60079-0: 12 and EN 80079-36: 16 Standards.			
X	Special Condition for s	safe use: the pump	can't process explosive dust inside.			

Fluimac has filed with the BUREAU VERITAS certification body the documentation certifying ATEX compliance pursuant to Directive 2014/34 / UE for its ranges of AODD pumps and pulsation dampeners, with special construction materials to have zone 1 certification. The equipment user is responsible for classifying their installation zone. Before installation the equipment user always has to check the compliance with the classification of the installation zone.

## **IECEX MARKING**



For the product design and conformity evaluation we used following documents:

- UNI CEI EN ISO 80079-36:2016 Explosive atmospheres Part 36: Non-electrical equipment for explosive atmospheres Basic method and requirements
- UNI CEI EN ISO 80079-37:2016 Explosive atmospheres Part 37: Non-electrical equipment for explosive atmospheres nonelectrical type of protection constructional safety "c", control of ignition sources "b", liquid immersion "k".

To follow the IECEx marking referred to the equipment for explosive DUST atmosphere:

Ex h IIC T4 Gb (P01-P03-P07-P18-P30-P50-P55-P60-P65-P90-P100-P101- P120)

Ex h IIB T4 Gb (P160-P170-P171-P250-P252-P400-P700-P1000)

To follow the IECEx marking referred to the equipment for explosive DUST atmosphere:

#### Ex h IIIB T 135°C Db (all models)

II		Safety symbol				
h	Type of protection according to ISO IEC 80079-36:2016					
IIB o IIC	Product suitable for installation in the presence of Group IIB or IIC gas (depending on the model)	IIIB	Product suitable for installation in presence of Group IIIB dusts (excluding conductive dusts)			
T4	Temperature class	T135°C	Maximum surface temperature			
Gb	EPL Gb protection level in accordance with EN 60079-0: 12 and EN 80079-36: 16 Standards	Db	EPL Gb protection level in accordance with EN 60079-0: 12 and EN 80079-36: 16 Standards			
X	Special Condition for	safe use: the pump	can't process explosive dust inside.			

Fluimac technical file is deposited with the certifying body IEC EUROFINS.

The equipment user is responsible for classifying their installation zone. Before installation the equipment user always has to check the compliance with the classification of the installation zone.

## PHOENIX ATEX FOR MINES (EX)

#### **PUMPS**

#### **MAINS APPLICATIONS**

**ALL RANGE** 

- PETROL CHIMICAL INDUSTRY
- FLEXOGRAPHIC INDUSTRY
- FOOD INDUSTRY
- PAINTING INDUSTRY
- AUTOMOTIVE INDUSTRY

#### I M2 Ex h I Mb X

<u> </u>	Mines			
M2	Category M2 equipment that can be installed in mines in "hazardous condition 2" that is in a potentially explosive atmosphere consisting of firedamp and coal dust.			
Ex	Conventional symbol Ex			
h	Protection mode for constructional safety "c"			
I	Equipment for use in mine			
Mb	Protection level EPL Mb in accordance with EN 60079-0:12 and EN 80079-36:16 standards.			

X The internal area of the pump is not ATEX, i.e., it cannot process explosive fluids when installed in mines. The pumps must be installed in areas with low impact risk.

#### NB: aluminium versions excluded









#### **TECHNICAL DATA**

Fluimac technical file is deposited with the certifying body IEC EUROFINS. The equipment user is responsible for classifying their installation zone. Before installation the equipment user always has to check the compliance with the classification of the installation zone.

## **ACCURATE PHOENIX**

#### **PUMPS**

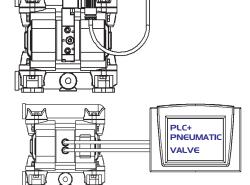
### AP7 AP90 AP18 AP120 AP30 AP170 AP60 AP252





#### MAINS APPLICATIONS

CHEMICAL INDUSTRY
 WASTE DISPOSAL TECHNOLOGY
 FLEXOGRAPHIC INDUSTRY
 PAINTING INDUSTRY
 PRINTING INDUSTRY
 WATER TREATMENT



#### **TECHNICAL DATA**

ACCURATE PHOENIX are Pumps that give you the external pump control necessary for exacting applications such as batching. Featuring a direct electrical interface that utilizes electrical impulses to stroke the pump instead of differential pressure, the ACCURATE PHOENIX provides a variable stroke rate that you can easily control as needed.

## **FLAP PHOENIX**

#### **PUMPS**

FP0170 FPF0170 FP0400 FPF0400 FP0700 FPF0700 FP1000 FPF1000



#### MAIN APPLICATIONS

- WASTE DISPOSAL TECHNOLOGY
- FOOD INDUSTRY
- CERAMIC



#### **TECHNICAL DATA**

FLAP PHOENIX are heavy duty flap valve pump has a proven design that solves the most common challenges in bad applications, sump applications, mine dewatering, food applications and any liquid application involving solids. Thanks to the FLAP valve the solid passing increase up to 30mm

## STEEL PHOENIX

#### **PUMPS**

from SP0018 to SP0700 MODELS from SPF0018 to SPF0700 MODELS



#### MAIN APPLICATIONS

- CHEMICAL INDUSTRY
- AUTOMOTIVE INDUSTRY
- FOOD INDUSTRY



#### **TECHNICAL DATA**

The entire construction of the central block is made of Stainless Steel 316 making the PHOENIX STEEL air operated double diaphragms pumps series extremely resistant to corrosion, guaranteeing at the same time robust and solid solution for continuous operations, also with low or high temperature.

## DRUM PHOENIX

#### **PUMPS**

DP18 - DP30 - DP60 - DP120 - DP170

#### MAIN APPLICATIONS

- CHEMICAL INDUSTRY
- WASTE DISPOSAL TECHNOLOGY
- AUTOMOTIVE INDUSTRY
- FOOD INDUSTRY



#### **TECHNICAL DATA**

**DRUM PHOENIX** are designed for emptying drums and containers, and provide an economical and wear resistant alternative to other pumping systems. In order to handle a wide range of fluids, DP pumps are available in all materials. The pump can be quickly and easily mounted on the drum with its feet. The drum will be completely emptied with a suction pipe.

## SUBMERSIBLE PHOENIX

#### **PUMPS**

**ALL RANGE** 

#### MAIN APPLICATIONS

- CHEMICAL INDUSTRY
- WASTE DISPOSAL TECHNOLOGY
- FOOD INDUSTRY
- PETROL-CHEMICAL INDUSTRYPUMPSMAIN



#### **TECHNICAL DATA**

**SUBMERSIBLE** pumps may be submerged into the liquid. It is important to make sure that all components which are in contact with the liquid are chemically compatible. The air exhaust must be led to the atmosphere by means of a hose.

NOTE: check the compatibility chart for all materials.

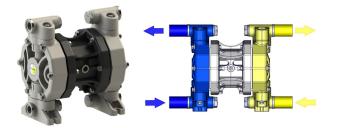
### TWIN PHOENIX

#### **PUMPS**

ALL RANGE

#### MAIN APPLICATIONS

- PAINTING INDUSTRY
- WASTEWATER TECHNOLOGY
- PRINTING INDUSTRY
- PAPER PROCESSING
- FLEXOGRAPHIC INDUSTRY



#### **TECHNICAL DATA**

**TWIN PHOENIX** are mainly used in the textile and paper processing industry. These dual action pumps are able to transfer two different media independently and simultaneously. This is accomplished by using separate connections on the suction and discharge ports, keeping two pumped media isolated from each other, preventing unwanted mixing.

## POWDER PHOENIX

#### **PUMPS**

ALL RANGE

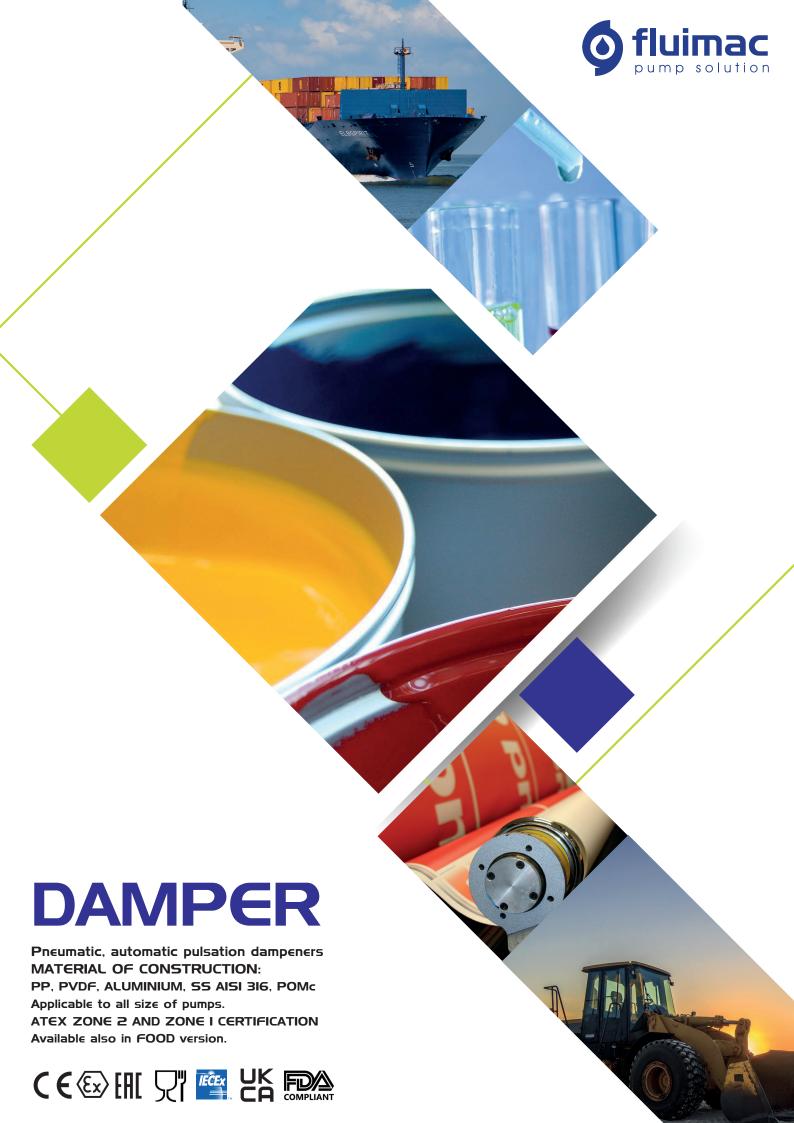
#### MAIN APPLICATIONS

- PAINTING INDUSTRY
- WASTEWATER TECHNOLOGY
- PRINTING INDUSTRY
- PAPER PROCESSING
- FLEXOGRAPHIC INDUSTRY



#### **TECHNICAL DATA**

**POWDERS** pumps are designed to move bulk powders more effectively throughout your process vs. other unsafe and labor intensive means. These heavy duty pumps will consistently transfer fine-grained, low-bulk density dry powders in a dust-free operation.





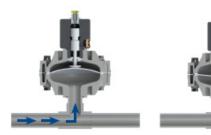
The active pulsation dampener is the most efficient way to remove pressure variations on the discharge of the pump. Fluimac pulsation dampener works actively with compressed air and a diaphragm, setting automatically the correct pressure to minimize the pulsations. Pulsation dampeners require minimum maintenance and are, subject to the requirements of the application, available in the same housing and diaphragm materials as the pump.

#### **HOW IT WORK**

The pulsating flow of the discharge forces the diaphragm upwards where it is cushioned by the air in the chamber. The flexing of the diaphragm absorbs the pulsation giving a smooth flow.



Significant Pulsation Reduction with an average 70% - 80% pulsation reduction in high back pressure applications



#### **APPLICATION**

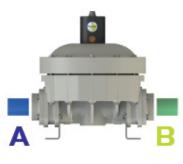
- METERING/ INJECTION/DOSING Equalizes discharge pressure spikes, increasing accuracy
   FILTER PRESS/INLINE FILTERS
- Increases filter efficiency and life by providing a smooth flow
- SPRAYING
  - Smooth, consistent spray pattern.
- FILLING
- Eliminates inconsistent filling and splashing.
- TRANSFER
- Eliminates harmful water hammer, preventing pipe and valve damage.

#### **INSTALLATION**



#### **PORT POSITION**





### **TECHNICAL DATA**

### **DIMENSIONS**

## **D20**



PP

II 3/3 G Ex h IIC T4 Gc

II 3 D Ex h IIIB T135°C Dc X

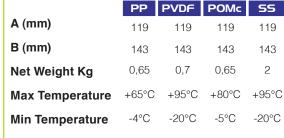
Fluid connections

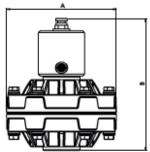
Air connection

Max air pressure

Capacity Volume

**APPLY TO:** 4 - 8 - 20 - 35













3/4" BSP

6 mm

8 bar

80 CC ~

MODEL	CASING	DIAPHRAGM	CONNECTIONS	PORTS
D020	P = PP KC = PVDF+CF O = POMc S = SS	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL W= SANTOPRENE H.R.	1 = BSP 2 = FLANGE 5 = NPT	T = STANDARD
DF020	S = SS	<b>HT =</b> HYTREL+PTFE	3 = TRI-CLAMP	T = STANDARD

## DAMPER 25

### **TECHNICAL DATA**

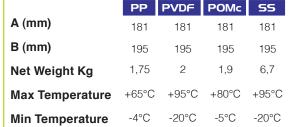
### **DIMENSIONS**



PP

Fluid connections 1" BSP Air connection 8 mm Max air pressure 8 bar Capacity Volume 200 CC ~ 🐼 II 3/3 G Ex h IIC T4 Gc II 3 D Ex h IIIB T135°C Dc X

> **APPLY TO:** 55 - 60 - 90 - 120





**PVDF+CF** 

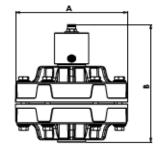
**DF025** 



S = SS







3 = TRI-CLAMP

MODEL	CASING	DIAPHRAGM	CONNECTIONS	PORTS
D025	P = PP KC = PVDF+CF O = POMc S = SS	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL W= SANTOPRENE H.R. D = EPDM N = NBR	1 = BSP 2 = FLANGE 3 = TRI-CLAMP 5 = NPT	T = STANDARD

HT = HYTREL+PTFE

T = STANDARD

### **TECHNICAL DATA**

### **DIMENSIONS**

**D40** 



PP

Fluid connections 1" 1/2 BSP Air connection 10 mm

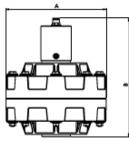
Max air pressure 8 bar Capacity Volume 700 CC ~

II 3 D Ex h IIIB T135°C Dc X

**APPLY TO:** 

170 - 252 - 400





PVDF+CF	POMc	SS	SS (DF040)		
MODEL	CASING	DIA	APHRAGM	CONNECTIONS	PO
D040	<b>P =</b> PP <b>KC =</b> PVDF+CF	MT = SAN H = HYTR	TREL+PTFE NTOPRENE+PTFE REL	<b>1 =</b> BSP <b>2 =</b> FLANGE	<b>T =</b> STA

D040	KC = PVDF+CF O = POMc S = SS	M = OSANTOPRENE H.R. W= SANTOPRENE H.R. D = EPDM N = NBR	2 = FLANGE 5 = NPT	T = STANDARD
DF040	S = SS	HT = HYTREL+PTFE	3 = TRI-CLAMP	T = STANDARD

DAMPER 50

### **TECHNICAL DATA**

### **DIMENSIONS**



**PVDF+CF** 

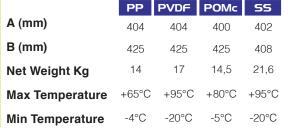
**ALU** 

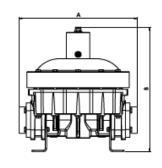
2" BSP Fluid connections Air connection 12 mm Max air pressure 8 bar Capacity Volume 2900 CC ~

SS

II 3 D Ex h IIIB T135°C Dc X

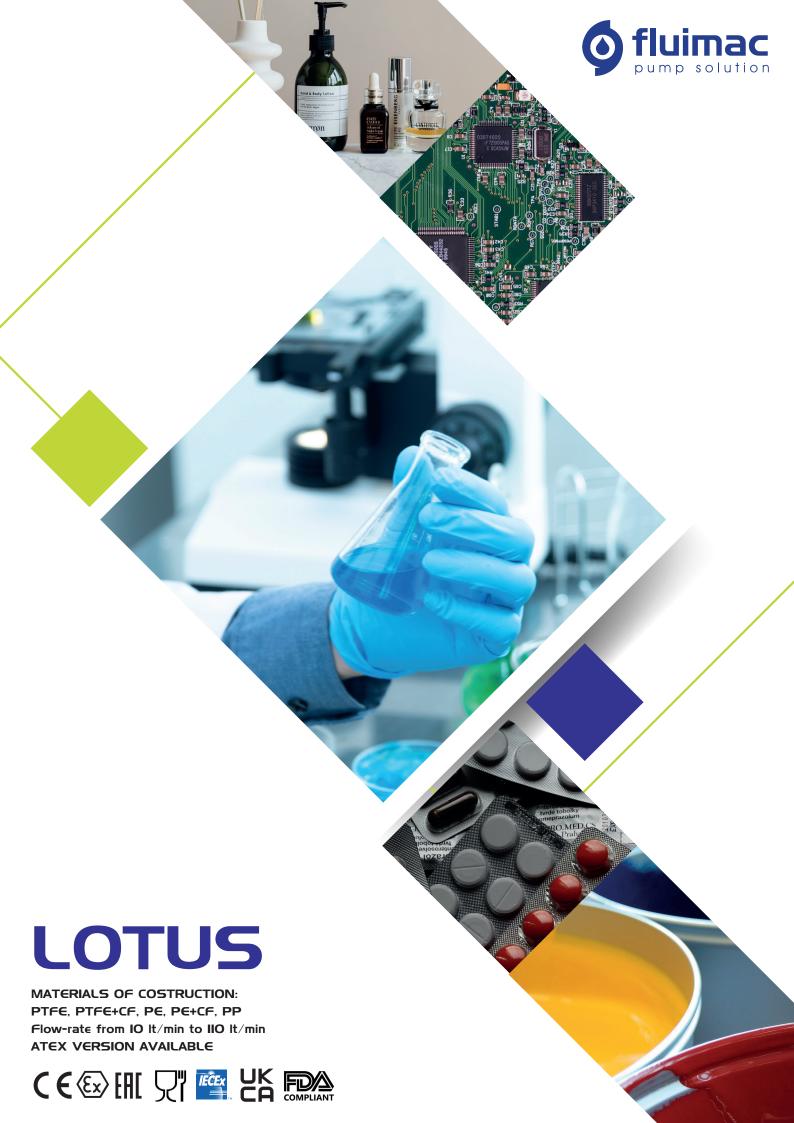






MODEL	CASING	DIAPHRAGM	O-RING	CONNECTIONS	PORTS
D050	P = PP KC = PVDF+CF A = ALU S = SS	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL W= SANTOPRENE H.R. D = EPDM N = NBR	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP 2 = FLANGE 5 = NPT	AB = STANDARD
DF050	<b>S =</b> SS	<b>HT =</b> HYTREL+PTFE	T = PTFE	3 = TRI-CLAMP	AB = STANDARD

SS (DF050)



## L 0015

## Т-

## DT

# T

### MODEL

### SIZE

### **CASING**

### **DIAPHRAGM**

### **BALL**

### L



10 10 lt/min 3/8" BSPP

**15** 55 lt/min 1/2" BSPP

25 110 lt/min 1 BSPP



### T PTFE

Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance.



### TC CONDUCTIVE PTFE

Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance. Groundable.



### Z PE

With high molecular weight: High level of abrasion resistance.



## **ZC**CONDUCTIVE PE

With high molecular weight: High level of abrasion resistance. Groundable.



### PURE POLYPROPYLENE

Wide chemical compatibily.
General purpose.



### DT EPDM+PTFE

Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance.



### D EPDM

OK with caustic solutions, dilute acids, ketones and alcohols. Good abrasion resistance.



Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance.



### S ss

High level of corrosion and abrasion resistance. Good for viscous fluids.



### D EPDM

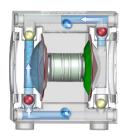
OK with caustic solutions, dilute acids, ketones and alcohols. Good abrasion resistance.



### **PUMP OPERATION**



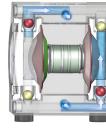




### **Suction Cycle**

1

Compressed air fills right inner chamber, causing the opposing diaphragm to create suction, lifting the lower valve ball, pulling in fluid at inlet. Simultaneously, the right chamber is in "Discharge" cycle.



### Discharge Cycle

Compressed air fills left inner chamber, causing upper valve ball to open and discharge fluid. Simultaneously, the right chamber is in "Suction" cycle.



BALL SEAT

**GASKET** 

CONNECTIONS

ATEX ZONE CERTIFICATION

**PORTS** 

Т

### **PTFE**

Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance



### Z

With high molecular weight: High level of abrasion resistance.



### PP **PURE POLYPROPYLENE**

Wide chemical compatibily. General purpose.



### **PTFE**

Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance.



### FEP-FKM

With high molecular weight: High level of abrasion resistance.



### D **EPDM**

Good with caustic solutions, dilute acids, ketones and alcohols. Good abrasion resistance.

**BSP THREATED** 

2

**FLANGED** 

NPT THREADED



### **ATEX ZONE 2**

L10 and L15 models

- ( II 3/3 G Ex h IIC T4 Gc
- II 3 D Ex h IIIB T135°C Dc X L25 model
- 🐼 II 3/3 G Ex h IIB T4 Gc
- € II 3 D Ex h IIIB T135°C Dc X



L10 and L15 models

- 🖾 II 2/2 G Ex h IIC T4 Gb
- II 2 D Ex h IIIB T135°C Db X
- L25 model
- (Ex) II 2/2 G Ex h IIB T4 Gb

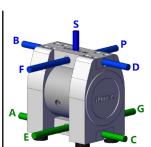


TABLE CODE

### SPECIAL FEATURES

TL PTFE LOTUS CENTRAL BLOCK IN PTFE

### **INSTALLATION**



### Pump installed below head (positive suction)

when it is necessary to empty completely the container



#### Pump installed above drum or tank

with special featuring pump



#### Pump installed on a mobile unit

with a trolley or cart when pump must be often moved



#### Self priming pump installed above head (negative suction)

pump initially works with dry column without problem



### Chemical System

pumps are suitable to be integrated in dosing systems for concentrated acids at high temperature

# TECHNICAL FEATURES

The materials of construction of the Lotus series are PTFE, CONDUCTIVE PTFE, PE, CONDUCTIVE PE and PURE POLYPROPYLENE. The Lotus pumps are suitable to work with hazardous chemicals such as acids, caustics, and solvents.

### **FEATURES AND BENEFITS**

- Machined plastic design
- Increased capacity
- Increased safety
- Decreased air consumption
- Easy cleanability
- Reduced noise level
- Decreased downtime
- Optimized flow pattern
- Increased quality
- Long service life
- Increased reliability
- Used in demanding process applications
- Robust plastic design with reinforcement ring for enhanced sealing and torque retention



### **APPLICATIONS**

- Abrasive Slurries
- Solar Cell
- Biopharmaceutical
- Chemicals
- Etching Agents
- Ceramic
- Sludge Transfer
- Glazes Transfer
- Paints
- Varnish
- High Concentrated Acids and Bases

- Grinding and Drilling Emulsions
- Paper and Printing
- Glue Transport
- Printing Inks Transport
- Industrial Water Treatment
- Sample Analysis
- Wastewater Neutralization
- Feeding Filter Presses with Sludge
- Chemical Treatment of Wafers
- Corrosive, Hazardous or Toxic Chemicals

### **Machined for Precision**

FLUIMAC's solid plastic block increases the pump's strength and life cycle while eliminating many maintenance concerns. The LOTUS Series CNC machined solid block of PTFE, PE or PP allows to deal with the harshest environments. The LOTUS Series solid plastic block construction is mechanically machined rather than injection moulded. The CNC technology enables tight tolerances, along with reduced vibration, less risk of leakage, and greater stability and durability. The high static mass leads to smooth operation with reduced vibration.

## LIO







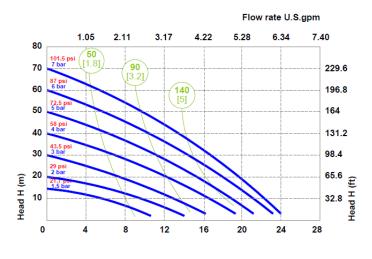
### **TECHNICAL DATA**

Fluid connections 3/8" BSP Air connection 1/4" BSP Max. Flow rate 24 lt/min Max air pressure 7 bar Max delivery head 70 m Max Suction Lift Dry 4 m Max Suction Lift Wet 9,8 m Max Solid passing 3 mm Noise level: 65 dB Max Viscosity: 15.000 cps Displacement per Stroke: 65 CC ~

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Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

### **PERFORMANCE**



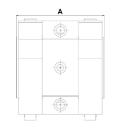
Air supply pressure

Air consumption Nit/min [SCFM]

The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

### **DIMENSIONS**

	Α	В	С	Net Weight		
PTFE	157 mm	110 mm	180 mm	5 kg	- 20 °C	+ 120 °C
PTFE+CF	157 mm	110 mm	180 mm	5 kg	- 20 °C	+ 120 °C
PE	157 mm	110 mm	180 mm	2,5 kg	- 4 °C	+ 65 °C
PE+CF	157 mm	110 mm	180 mm	2,5 kg	- 4 °C	+ 65 °C
PP	157 mm	110 mm	180 mm	5 kg 5 kg 2,5 kg 2,5 kg 2,5 kg	- 4 °C	+ 65 °C





### **COMPOSITION**

MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
L010	T = PTFE TC = PTFE+CF Z = PE ZC = PE+CF PP = PURE PP	DT = EPDM+PTFE D = EPDM	T = PTFE S = SS D = EPDM	T = PTFE Z = PE PP = PURE PP	T = PTFE F = FEP+FKM D = EPDM	1 = BSP 2 = FLANGED 5 = NPT	- = zone 2 <b>X</b> = zone 2	EF = STANDARD







### **TECHNICAL DATA**

Fluid connections 1/2" BSP Air connection 1/4" BSP Max. Flow rate 55 lt/min Max air pressure 8 bar Max delivery head 80 m Max Suction Lift Dry 4 m Max Suction Lift Wet 9,8 m Max Solid passing 3,5 mm Noise level: 70 dB Max Viscosity: 20.000 cps Displacement per Stroke: 140 CC ~

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Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

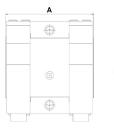
### **PERFORMANCE**



The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

### **DIMENSIONS**

	Α	В	С	Net Weight	Temp	erature
PTFE	226 mm	160 mm	260 mm	14 kg	- 20 °C	+ 95 °C
PTFE+CF	226 mm	160 mm	260 mm	14 kg	- 20 °C	+ 95 °C + 65 °C
PE	226 mm	160 mm	260 mm	6,7 kg	- 4 °C	+ 65 °C
PE+CF	226 mm	160 mm	260 mm	6,7 kg	- 4 °C	+ 65 °C + 65 °C
PP	226 mm	160 mm	260 mm	6,7 kg	- 4 °C	+ 65 °C





### **COMPOSITION**

MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
L015	T = PTFE TC = PTFE+CF Z = PE ZC = PE+CF PP = PURE PP	DT = EPDM+PTFE D = EPDM	T = PTFE S = SS D = EPDM	T = PTFE Z = PE PP = PURE PP	T = PTFE F = FEP+FKM D = EPDM		- = zone 2 <b>X</b> = zone 2	EF = STANDARD

pressure

## **L** 25







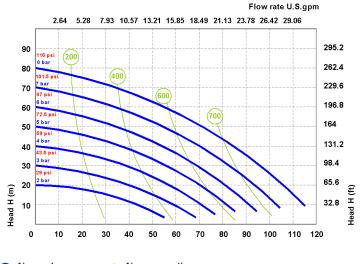
### **TECHNICAL DATA**

Fluid connections 1" BSP Air connection 1/2" BSP Max. Flow rate 110 lt/min Max air pressure 8 bar Max delivery head 80 m Max Suction Lift Dry 5 m Max Suction Lift Wet 9,8 m Max Solid passing 4 mm Noise level: 72 dB Max Viscosity: 25.000 cps Displacement per Stroke: 200 CC ~

€ II 3/3 G Ex h IIB T4 Gb E II 3 D Ex h IIIB T135°C Db X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

### **PERFORMANCE**



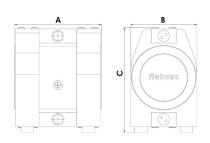
Air supply pressure

Air consumption Nit/min [SCFM]

The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

### **DIMENSIONS**

	A	В	С	Net Weight	Temp	erature
PTFE	275 mm	210 mm	334 mm	28,3 kg 28,3 kg 28,3 kg	- 20 °C	+ 95 °C
PTFE+CF	275 mm	210 mm	334 mm	28,3 kg	- 20 °C	+ 95 °C
		210 mm		28,3 kg	- 20 °C	+ 95 °C
PE+CF	275 mm	210 mm	334 mm	13,83	- 4 °C	+ 65 °C
PP	275 mm	210 mm	334 mm	13,83 13,83	- 4 °C	+ 65 °C



### **COMPOSITION**

MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
L025	TF = PTFE TF = PTFE+CF Z = PE ZC = PE+CF PP = PURE PP	DT = EPDM+PTFE D = EPDM	T = PTFE S = SS D = EPDM	T = PTFE Z = PE PP = PURE PP	T = PTFE F = FEP+FKM D = EPDM	1 = BSP 2 = FLANGED 5 = NPT	- = zone 2 <b>X</b> = zone 1	<b>EF =</b> STANDARD



## **PIEZO**

FLUIMAC developed and patented a new pump model, PIEZO PUMP, a unique pump, designed for the environmntal remediation applications.

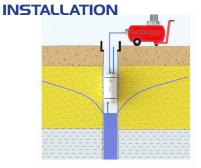
PIEZO PUMP is an easily transportable pneumatic system, which can be installed inside wells with a minimum internal diameter of 4" for the following purposes:

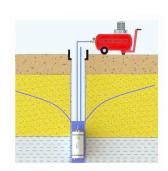
- Groundwater pumping as part of remediation activities or remediation plants;
- Recovery Technology for LNAPL / DNALP (light / dense non-aqueous phase liquid);
- Oil handling in ATEX classified areas;
- Low-flow representative sampling at different depths inside environmental monitoring wells;
- Excellent tool for environmental emergency response activities.

### **FEATURES:**

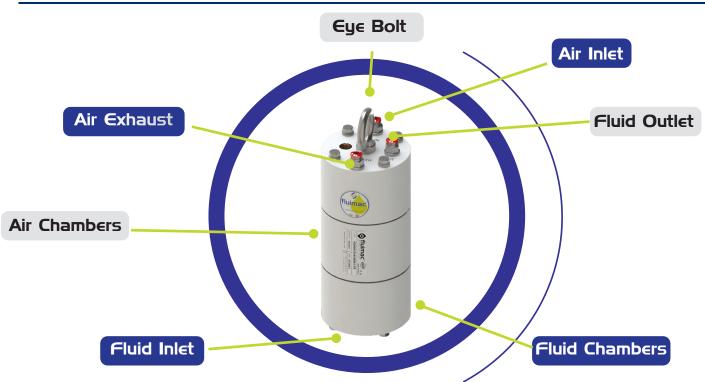
- Operation with high subsidence value of water level (max. approx. 50 m);
- Possibility to work both above and below the water level;
- Can work with solids in the water flow (max. approx. 2.5 mm);
- Constant pumping at low flow rates (approx. 0.25-4.00 l/min)
- Easy flow management through compressed air supply;
- Lightweight, compact and compatible with 4" wells;
- Possibility to send the air exhaust out of the well.











# PZ 0001

## P-

**CASING** 

## TT

**DIAPHRAGM** 

# S

BALL

PZ

MODEL



1 8 lt/min 1/4" BSPP

SIZE



P POLYPROPYLENE

Wide chemical compatibility. General purpose.Reinforced with glass-fiber.



K PVDF

Strong chemical resistance to acids. High temperature resistance. Groundable.



O ACETAL

Wide range of solvent and hydrocarbons resistance. Good level of abrasion resistance.



OC CONDUCTIVE ACETAL

Wide range of solvent and hydrocarbons. Good level of abrasion resistance. Groundable.



N NBR

Good for petroleum-based fluids, water, oils, hydrocarbons and MILD chemicals.



T PTFE Widest chemical

compatibility, extreme corrosion resistance, non-adhesive, high heat resistance.





Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance.





High level of corrosion and abrasion resistance. Good for viscous fluids.

ATEX ZONE CONNECTIONS **BALL SEAT PORTS GASK€T** CERTIFICATION **POLYPROPYLENE** VITON **BSP THREATED** High heat resistance. Wide chemical compatibility. Good resistance to ATEX ZONE 2 General purpose. aggressive chemicals 🐼 II 3/3 G Ex h IIC T4 Gc and hydrocarbons. € II 3 D Ex h IIIB T135°C Dc X K ATEX ZONE 1 **PVDF NBR** 🖾 II 2/2 G Ex h IIC T4 Gb Good for Strong chemical ( II 2 D Ex h IIIB T135°C Db X resistance to acids. petroleum-based High temperature fluids, water, oils, resistance. hydrocarbons and MILD chemicals. 0 **ACETAL** Wide range of solvent and hydrocarbons resistance. Good level of abrasion resistance.

## PIEZO PUMP





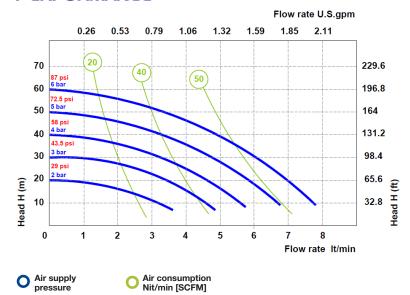
### **TECHNICAL DATA**

Fluid connections 1/4" BSP Air connection 1/4" BSP Max. Flow rate 8 It/min Max air pressure 6 bar Max delivery head 60 m Max Suction Lift Dry 3 m Max Solid passing 2 mm Noise level 65 dB Max Viscosity 5.000 cps Displacement per Stroke 24 CC ~

⟨ II 3/3 G Ex h IIB T4 Gc
 ⟨ II -/3 D Ex h IIIB T135°C Dc X

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

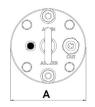
### **PERFORMANCE**

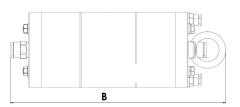


The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

### **DIMENSIONS**

	Α	В	Net Weight		
POMC+CF	90 mm	242 mm	1,7 kg 1,7 kg 2,2 kg 1,7 kg	- 5 °C	+ 80 °C
POMc	90 mm	242 mm	1,7 kg	- 5 °C	+ 80 °C
PVDF	90 mm	242 mm	2,2 kg	- 20 °C	+ 69
PP	90 mm	242 mm	1,7 kg	- 4 °C	+ 65 °C





### **COMPOSITION**

MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTION	S ATEX	PORTS
PZ001	<b>O</b> = POMc <b>P</b> = PP <b>K</b> = PVDF <b>OC</b> = POM+0	N = NBR TT = PTFE+PTFE		<b>O</b> = POMc <b>P</b> = PP <b>K</b> = PVDF	N = NBR V = VITON D = EDPM		- = ZONE 2 <b>X</b> = ZONE 1	TS = STANDARD





### AIR REGULATION KIT

Adjust and set air pressure and air flow-rate with a filter regulator, pressure gauge and air valve unit.



### **INOX TROLLEY**

It makes pumps transportable.



### **SWITCH VALVES**

Remotely start and stop with a solenoid or pneumatic valve for the pump's air line.



### ANTI VIBRATION FEET KITI

Reduces physical vibration from AODD pump operation.



#### **STROKE COUNTER**

Count the number of strokes, connected to a control. It allows various type of monitoring.



### PP, PVDF, ALU SS NOOZLE

Dispenser to delivery control and batching.



### DIAPHRAM FAILURE DETECTION FLUID-GUARD

The Leak Detector provide a signal and the pump can be shut down when diaphrams fail.



### **REINFORCED PVC HOSE**

With metal reinforcement for suction/discharge, also food-grade.



### PNEUMATIC BATCH CONTROL

Pneumatic batcher can control any FLUIMAC AODD pump allowing you to set the cycles amount and count the strokes



### **FOOT BALL VALVE**

Realized in PP and PVDF.
Size available 1" - 1"1/4 - 1"1/2 - 2"
Used to prevent the suction hose from emptyng.



### **ELECTRONIC BATCH CONTROL**

Electronic batcher can control any FLUIMAC AODD pump allowing you to set the cycles amount and count the strokes



### VALVES FITTINGS AND

CONNECTIONS IN PP. PVC, INOX



## BASKET STRAINER FILTERS IN PP

Installed on the suction of the pumps, protects them from suspended solids and impurity.



### FLANGE CONNECTION KIT

It modifies a pump with BSP connection into a flanged pump.



### PRESSURE BOOSTER

Where the line pressure is not enough, this system doubles the in let pressure to supply correctly the air to the pump



### WALL FIXING BRACKET

Wall fixing bracket for diaphragm pumps, for all sizes.

















### **FLUIMAC S.r.I.**

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